

[3 Hours]

[Total Marks: 80]

**Instructions to the candidates if any:-**

1. Question No 1 is compulsory
2. Attempt any three questions from the remaining five questions
3. Assume suitable data wherever necessary
4. Figures to the right indicates full marks

**Q. No. 1**

- a. Explain Fick's first law of diffusion. (05)
- b. Discuss different types of packings used in packed towers (05)
- c. Write a short note on ideal solutions (05)
- d. Explain the concept of adiabatic saturation. (05)

**Q. No. 2**

- a. Derive the steady state flux equation for gas A diffusing in stagnant gas B. and hence write down the steady state flux equation for liquid A diffusing in stagnant B (08)
- b. In a wetted wall column where ammonia was stripped from an ammonia-water solution into an air stream, the overall liquid mass transfer coefficient  $K_L$  was  $0.0875 \frac{\text{kmole}}{\text{hr m}^2 \left(\frac{\text{kmole}}{\text{m}^3}\right)}$ . At a point in the column, the concentration of ammonia in water was  $0.3 \text{ kmole/m}^3$  and partial pressure of ammonia in gas stream was  $0.06 \text{ atm}$ . For dilute solution of ammonia in water, the equilibrium relationship is  $P_A = 0.25C_A$ , where  $P_A$  is in  $\text{atm}$  and  $C_A$  is in  $\text{kmole/m}^3$ . If the gas phase resistance is 70 % of the total resistance, calculate
  - a) Individual mass transfer coefficients
  - b) Interfacial compositions of ammonia. (12)

**Q. No. 3**

- a. For mass transfer to a confined fluid, explain the concept of local mass transfer coefficient (05)
- b. Explain surface renewal theory for mass transfer.. (05)
- c. It is desired to dry a certain material of fiber board in sheets of  $0.131 \text{ m} \times 0.162 \text{ m} \times 0.071 \text{ m}$  from 58 % to 5 % moisture content (wet basis). Initial rate of drying at constant rate period was  $8.9 \text{ kg/m}^2\text{h}$ . The critical moisture content was 24.9 % and the equilibrium moisture content was 1 %. The fiber board is to be dried from one side only and has bone dry density of  $210 \text{ kg/m}^3$ . Determine time required for drying. Falling rate may be assumed linear. (10)

**Q. No. 4**

- a. In a dilute concentration region, equilibrium data for  $SO_2$  distributed between air and water can be approximated by:  $P_A = 25x_A$  ( $P_A$  is partial pressure of  $SO_2$  in air in *atm.* and  $x_A$  is the mole fraction of  $SO_2$  in water). For absorption column operating at 10 *atm.*, the bulk vapour and liquid concentrations at one point in the column are  $y_A = 0.01$  and  $x_A = 0.05$ . The individual mass transfer coefficients,  $K_x = 10 \text{ kmole/m}^2\text{h}$  and  $K_y = 8 \text{ kmole/m}^2\text{h}$ . Find:
- Overall mass transfer coefficient  $K'_x$
  - Determine interfacial compositions  $x_{Ai}$  and  $y_{Ai}$
  - Calculate molar flux  $N_A$ . (10)
- b. Discuss the typical rate of drying curve (05)
- c. Derive equation for operating line for counter current absorption operation (05)

**Q. No. 5**

- a. Discuss the theory of wet bulb temperature (04)
- b. Write a short note on natural draft cooling towers (04)
- c. An acetone-air mixture containing 0.015 mole fraction acetone has the mole fraction reduced to 1 % of this value by counter current absorption with pure water in a packed tower. The gas flow rate is  $1 \text{ kg/m}^2\text{s}$  and the water entering is at a rate of  $1.6 \text{ kg/m}^2\text{s}$ . For this system Henry's law holds and the equilibrium relationship is given as  $y = 1.75x$  where  $y$  is mole fraction of acetone in air in equilibrium with mole fraction  $x$  in the liquid. How many overall gas transfer units are required? (12)

**Q. No. 6**

Write Short Note on the following [Any four] [20]

- Requirements of Solvent for absorption
- Mass Transfer Coefficients
- Cooling Towers
- Tray Towers Vs Packed Towers
- Diffusion through porous solids

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